### CHEMISTRY FOR CHEMICAL ENGINEERS

Programme Name/s : Chemical Engineering

**Programme Code** : CH

Semester : Third

Course Title : CHEMISTRY FOR CHEMICAL ENGINEERS

Course Code : 313016

#### I. RATIONALE

The fundamental ideas behind many chemical processing systems are covered in Physical Chemistry which includes the phase rule, adsorption, colloids, and numerous characteristics. To strengthen the experimental abilities needed in the laboratory and chemical processing units, fundamental ideas like concentration and solution behavior are covered. Organic compounds occur naturally in great abundance on Earth and they constitute the various chemicals used in Chemical Engineering fields like petrochemicals, pharmaceuticals, food, agrochemicals, biochemistry, biotechnology, plastics, polymers, rubber, textile, paper and pulp, cosmetics etc. The course emphasizes the important concepts like the structure, nomenclature properties, composition, reactions and preparation of carbon-containing compounds.

### II. INDUSTRY / EMPLOYER EXPECTED OUTCOME

The aim of this course is to help the student to attain the following industry identified outcome through various teaching learning experiences: Select the suitable organic compounds for various processes in Chemical Industries.

### III. COURSE LEVEL LEARNING OUTCOMES (COS)

Students will be able to achieve & demonstrate the following COs on completion of course based learning

- CO1 Apply the adsorption principle in the operations of purification and separation
- CO2 Apply the colloidal system and phase diagram concepts
- CO3 Identify the nomenclature and structure of organic compounds
- CO4 Identify the various preparation techniques and characteristics of Aliphatic & Aromatic compounds
- CO5 Identify the various properties and methods of preparation for alcohols, phenols, and carboxylic acids.

### IV. TEACHING-LEARNING & ASSESSMENT SCHEME

				L	ear	ning	Sche	me					A:	ssess	ment	Sch	eme		1		
Course Code	Course Title	Abbr	Course Category/s	Co	onta s./W	ict eek		NLH	Credits	Paper Duration		The	ory	)	Ba	T	n LL L tical	&	Base Sl		Total Marks
				CL	TL	LL	4	Ų.		Duration	FA- TH	SA- TH	To	tal	FA-	-PR	SA-	PR	SL	A	Wai KS
						-:					Max	Max	Max	Min	Max	Min	Max	Min	Max	Min	
313016	CHEMISTRY FOR CHEMICAL ENGINEERS	ССЕ	DSC	2	-	2	2	6	3	-	-	-	,	-	25	10	25@	10	25	10	75

### **Total IKS Hrs for Sem.:** 0 Hrs

Abbreviations: CL- ClassRoom Learning, TL- Tutorial Learning, LL-Laboratory Learning, SLH-Self Learning Hours, NLH-Notional Learning Hours, FA - Formative Assessment, SA -Summative assessment, IKS - Indian Knowledge System, SLA - Self Learning Assessment

Legends: @ Internal Assessment, # External Assessment, \*# On Line Examination , @\$ Internal Online Examination

### Note:

- 1. FA-TH represents average of two class tests of 30 marks each conducted during the semester.
- 2. If candidate is not securing minimum passing marks in FA-PR of any course then the candidate shall be declared as "Detained" in that semester.
- 3. If candidate is not securing minimum passing marks in SLA of any course then the candidate shall be declared as fail and will have to repeat and resubmit SLA work.
- 4. Notional Learning hours for the semester are (CL+LL+TL+SL)hrs.\* 15 Weeks
- 5. 1 credit is equivalent to 30 Notional hrs.
- 6. \* Self learning hours shall not be reflected in the Time Table.
- 7. \* Self learning includes micro project / assignment / other activities.

### V. THEORY LEARNING OUTCOMES AND ALIGNED COURSE CONTENT

Sr.No	Theory Learning Outcomes (TLO's)aligned to CO's.	Learning Content mapped with Theory Learning Outcomes (TLO's) and CO's.	Suggested Learning Pedagogies.
1	TLO 1.1 Explain the concept and mechanism of adsorption. TLO 1.2 Enlist the types of adsorptions. TLO 1.3 Explain the adsorption isotherm.	Unit - I Adsorption 1.1 Adsorption: Definition, example, Mechanism of adsorption 1.2 Types of adsorptions Physical adsorption, chemical adsorption, difference between physical & chemical adsorption 1.3 Adsorption isotherm:	Chalk-Board Method Audio video Demonstration Site/Industry Visit
	TLO 1.4 Enlist the applications of adsorption in process industries.	<ul><li>Freundlich adsorption isotherm.</li><li>Langmuir adsorption isotherm</li><li>1.4 Application of adsorption</li></ul>	Guest Lecture
2	TLO 2.1 Enlist the types of colloidal system TLO 2.2 Explain the methods of preparation of colloids TLO 2.3 Explain the concept of phase rule. TLO 2.4 Calculate the degree of freedom of given system TLO 2.5 State the concept of phase diagram for different systems. TLO 2.6 State the Concept of Nerst Distribution law.	<ul> <li>Unit - II Heterogeneous System</li> <li>2.1 Colloids: Definition.</li> <li>Types of colloidal system:</li> <li>Lyophilic.</li> <li>Lyophobic colloids (solution)</li> <li>Characteristics &amp; its comparison</li> <li>2.2 Methods of preparation of colloids.</li> <li>Dispersion method</li> <li>2.3 Phase rule: Statement, Phase components.</li> <li>2.4 Degree of freedom</li> <li>2.5 Derivation of phase rule, phase diagram for water system, sulphur system.</li> <li>2.6 Nerst Distribution Law (concept) and its application.</li> </ul>	Chalk-Board Method Audio video Demonstration Site/Industry Visit Guest Lecture

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Sr.No	Theory Learning Outcomes (TLO's)aligned to CO's.	Learning content mapped with Theory Learning Outcomes (TLO's) and CO's.	Suggested Learning Pedagogies.
		Unit - III Chemistry of Organic Compounds	
	TLO 3.1 Explain the concept of	3.1 Chemical bonding in Carbon atom, and	
1	Hybridization.	Hybridization: sp, sp2 and sp3 and	Chalk-Board
	TLO 3.2 Classify organic	characteristics of chemical compounds.	Method
2	compounds based on functional	3.2 Classification based on functional group:	Audio video
3	groups.	Hydrocarbons, Alcohol, carboxylic acid, Ether,	Demonstration
	TLO 3.3 Explain the IUPAC	Esters, aldehyde, ketone	Site/Industry Visit
	Nomenclature for Organic	3.3 Nomenclature of Organic Compounds:	Guest Lecture
	Compounds.	Common/trivial names and IUPAC	
		Nomenclature	

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Sr.No	Theory Learning Outcomes (TLO's)aligned to CO's.	Learning content mapped with Theory Learning Outcomes (TLO's) and CO's.	Suggested Learning Pedagogies.					
4	TLO 4.1 Identify the methods of preparations and chemical reactions of Alkanes. TLO 4.2 Identify the methods of preparations and chemical reactions of Alkenes. TLO 4.3 Identify the methods of preparations and chemical reactions of Alkynes. TLO 4.4 Identify the methods of preparations and chemical reactions of Aromatic compounds.	Unit - IV Aliphatic & Aromatic Compounds 4.1 Aliphatic Compounds: Alkanes, Alkenes and Alkynes Alkanes: Isomerism in alkanes. Methods of Preparation: • From unsaturated hydrocarbons, • Wurtz Coupling reaction. Chemical reactions • Halogenation of alkanes • Combustion • Pyrolysis. Physical properties and uses. 4.2 Alkenes: Isomerism in alkenes Methods of Preparation: • By elimination reaction (dehydrohalogenating of alkyl halides, dehydration of alcohols) • Addition reactions Chemical reactions: • Addition of hydrogen halides (Markovnikov's rule and anti- Markovnikov's rule) • Addition of sulphuric acid • Oxidation. Physical properties and uses. 4.3 Alkynes: Isomerism Methods of Preparation: • By dehydrohalogenation of vicinal dihalides. Chemical Reactions: • Addition of hydrogen. • Addition of hydrogen halides. Physical properties and uses. 4.4 Aromatic compounds: Introduction, IUPAC nomenclature; benzene; resonance aromaticity. Methods of preparation of benzene: • From aromatic acids • By hydrolysis of sulphuric acid with superheated steam. Chemical Reactions: • Mechanism of electrophilic substitution-nitration, sulphonation, halogenation, • Friedel Craft alkylation. Physical properties and uses	Chalk-Board Method Audio video Demonstration Site/Industry Visit Guest Lecture					

Sr.No	Theory Learning Outcomes (TLO's)aligned to CO's.	Learning content mapped with Theory Learning Outcomes (TLO's) and CO's.	Suggested Learning Pedagogies.
5	TLO 5.1 Identify the methods of preparations and chemical reactions of Alcohols TLO 5.2 Identify the methods of preparations and chemical reactions of Phenols TLO 5.3 Identify the methods of preparations and chemical reactions of Carboxylic acids.	Unit - V Alcohols, Phenols and Carboxylic acids 5.1 Alcohols: Nomenclature, Classification of alcohols Methods of preparation: • By Grignard synthesis of alcohol. • Reduction of ethylene oxide. Chemical reactions: • With hydrogen halides • With active metals. • With carboxylic acids. Physical properties and uses. 5.2 Phenols: Nomenclature Methods of preparation: • By hydrolysis of diazonium salt. Chemical reactions: • Acidic nature of phenol. • Formation of ethers (Williamson Synthesis). • Kolbe reaction. • Reimer-Tiemann reaction Physical properties and Uses 5.3 Carboxylic acids: Nomenclature, acidic nature. Methods of preparation: • From primary alcohol • Alkylbenzenes. Physical properties and Uses Chemical reactions: • Conversion to acid chloride. • Conversion into esters. • Reduction to alcohols.	Chalk-Board Method Audio video Demonstration Site/Industry Visit Guest Lecture

## VI. LABORATORY LEARNING OUTCOME AND ALIGNED PRACTICAL / TUTORIAL EXPERIENCES.

Practical / Tutorial / Laboratory Learning Outcome (LLO)	Sr No	Laboratory Experiment / Practical Titles / Tutorial Titles	Number of hrs.	Relevant COs
LLO 1.1 Plot a graph of Freundlich isotherm. LLO 1.2 Find the value of adsorption constant K and slope n.	1	*Determine Freundlich Adsorption Isotherm of Acetic acid on Activated Charcoal.	2	CO1
LLO 2.1 Plot a graph of Freundlich isotherm. LLO 2.2 Find the value of adsorption constant K and slope n.	2	Determine Freundlich Adsorption Isotherm of Oxalic acid on Activated Charcoal.	2	CO1

#### Course Code: 313016 Practical / Tutorial / **Laboratory Experiment / Practical Titles / Tutorial** Number Relevant **Laboratory Learning** No Titles of hrs. COs Outcome (LLO) LLO 3.1 Plot a graph of Langmuir isotherm. Determine Langmuir Adsorption Isotherm of Acetic 3 LLO 3.2 Find the value of CO<sub>1</sub> acid on Activated charcoal. adsorption constant K and slope n. LLO 4.1 Plot a graph of Langmuir isotherm. \*Determine Langmuir Adsorption Isotherm of Oxalic 4 2 CO<sub>1</sub> LLO 4.2 Find the value of acid on Activated charcoal. adsorption constant LLO 5.1 Select the raw 5 Prepare Lyophobic Sol of Ferric hydroxide. 2 CO<sub>2</sub> material for Lyophobic Sol. LLO 6.1 Select the raw \*Prepare Lyophilic Sol (Colloids) of Starch. 2 CO<sub>2</sub> material for Lyophilic Sol. Find the melting point and Eutectic temperature and LLO 7.1 Find the melting construct a phase diagram for binary system. 2 CO<sub>2</sub> point & Eutectic temperature (Naphthalene and Benzoic acid) LLO 8.1 Select the raw material to find partition \*Find the Partition Coefficient (K). 2 CO<sub>2</sub> coefficient. \*Determine melting point of an organic compound. LLO 9.1 Find the purity of a (p-toluidine, naphthalene, oxalic acid, ?-naphthol, 2 CO<sub>3</sub> given solid compound. resorcinol, benzoic acid.) Determine the boiling point of an organic compound. LLO 10.1 Find the purity of a 10 2 CO<sub>3</sub> (acetone, methyl acetate, acetic acid, xylene) given liquid compound. LLO 11.1 Measure the physical constant of a given chemical substance. \*Determine the given Organic Compound by Organic LLO 11.2 Detect the element 11 Qualitative Analysis: (Chlorobenzene /Alpha or Beta 2 CO<sub>4</sub> like N,H & S in a given naphthalene). chemical substance. LLO 11.3 Detect the functional group of chemical substance. LLO 12.1 Measure the physical constant of a given chemical substance LLO 12.2 Detect the element Determine the given Organic Compound by Organic like N,H & S in a given 12 CO<sub>4</sub> 2 Qualitative Analysis: (Chloroform). chemical substance. LLO 12.3 Detect the functional group of chemical substance.

Practical / Tutorial / Laboratory Learning		Laboratory Experiment / Practical Titles / Tutorial	Number	Relevant
Outcome (LLO)	No	Titles	of hrs.	COs
LLO 13.1 Measure the physical constant of a given chemical substance. LLO 13.2 Detect the element like N,H & S in a given chemical substance. LLO 13.3 Detect the functional group of chemical substance.	13	Determine the given Organic Compound by Organic Qualitative Analysis: (Nitrobenzene).	2	CO4
LLO 14.1 Measure the physical constant of a given chemical substance. LLO 14.2 Detect the element like N,H & S in a given chemical substance. LLO 14.3 Detect the functional group of chemical substance.	14	*Determine the given Organic Compound by Organic Qualitative Analysis: (Methanol/Ethanol)	2	CO5
LLO 15.1 Measure the physical constant of a given chemical substance. LLO 15.2 Detect the element like N,H & S in a given chemical substance LLO 15.3 Detect the functional group of chemical substance.	15	Determine the given Organic Compound by Organic Qualitative Analysis: (Resorcinol/ salicylic acid).	2	CO5
LLO 16.1 Measure the physical constant of a given chemical substance. LLO 16.2 Detect the element like N,H & S in a given chemical substance. LLO 16.3 Detect the functional group of chemical substance.	16	*Determine the given Organic Compound by Organic Qualitative Analysis: (Benzoic acid/Acetic acid)	2	CO5

## Note: Out of above suggestive LLOs -

- '\*' Marked Practicals (LLOs) Are mandatory.
- Minimum 80% of above list of lab experiment are to be performed.
- Judicial mix of LLOs are to be performed to achieve desired outcomes.

## VII. SUGGESTED MICRO PROJECT / ASSIGNMENT / ACTIVITIES FOR SPECIFIC LEARNING / SKILLS DEVELOPMENT (SELF LEARNING)

**Assignment** 

### **CHEMISTRY FOR CHEMICAL ENGINEERS**

- 1. Prepare a chart of IUPAC Nomenclature Rules.
- 2. Enlist the raw materials for preparation of alkanes, alkenes and alkynes. .
- 3. Enlist the industrial applications of Alcohols, Phenols and Carboxylic acids. .
- 4. Enlist various industrial applications and uses of Adsorption. .
- 5. Prepare a detailed report on Methods of Preparation of colloids by Bredig's Arc Method. .
- 6. Prepare a detailed report on Methods of Preparation of: .
- Alkane from alkyl halides. .
- Alkene by dehalogenation of vicinal dihalides. .
- Alkynes from terminal dihalides. .
- Aromatic compounds by action of alkyl halides. .
- 7. Prepare a detailed report on Methods of Preparation of: .
- Alcohol from reduction of aldehyde and ketones.
- Phenol by alkali fusion of sulphonates. .
- Carboxylic acid from Grignard reagent, nitriles.
- 8. Write Chemical reactions for following: .
- Nitration of Alkanes. .
- · Ozonolysis of alkenes. .
- Addition of water with alkynes. .
- Acylation reaction of Aromatic compounds .
- 9. Write Chemical reactions for following: .
- Dehydration of alcohols. .
- Formation of esters from Phenol. .
- Decarboxylation of Carboxylic acid.

### Micro project

- 1. Use Labster's Organic Chemistry introduction virtual lab, for interactive simulation, for practice chemical tests for identifying functional groups in a hazard-free environment.
- 2. Enroll for NPTEL Courses on" Basic Organic Chemistry/ Introductory Organic Chemistry I"
- 3. Write different chemical reactions along with the structures using "ChemSketch "Software.
- 4. Highlight the significance of Organic Chemistry in today's world like

pharmaceuticals, petrochemicals, agrochemicals, polymers, plastics, cosmetics, foods etc.

5. Make 3D Molecular Models using Styrofoam balls

### Note:

- Above is just a suggestive list of microprojects and assignments; faculty must prepare their own bank of microprojects, assignments, and activities in a similar way.
- The faculty must allocate judicial mix of tasks, considering the weaknesses and / strengths of the student in acquiring the desired skills.
- If a microproject is assigned, it is expected to be completed as a group activity.
- SLA marks shall be awarded as per the continuous assessment record.
- For courses with no SLA component the list of suggestive microprojects / assignments/ activities are optional, faculty may encourage students to perform these tasks for enhanced learning experiences.
- If the course does not have associated SLA component, above suggestive listings is applicable to Tutorials and maybe considered for FA-PR evaluations.

### VIII. LABORATORY EQUIPMENT / INSTRUMENTS / TOOLS / SOFTWARE REQUIRED

Sr.No	Equipment Name with Broad Specifications	Relevant LLO Number
1	Conical Flask (250ml)	1,2,3,4,5,6,7,8

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Sr.No	<b>Equipment Name with Broad Specifications</b>	Relevant LLO Number				
2	Burette (50ml), Pipette (25ml)	1,2,3,4,5,6,7,8				
3	Burette Stand	1,2,3,4,5,6,7,8,9,10				
4	Water bath	1,2,3,4,9,10				
5	Test Tubes	11,12,13,14,15,16				
6	Filter Paper	11,12,13,14,15,16				
7	Test tube holder	11,12,13,14,15,16				
8	Crucible (50 ml) 11,12,13,14,1					
9	Separating funnel (250ml)	8				
10	Thiele Tube (Diameter of tube:25mm, length 150 mm)	9,10				
11	Capillary tube	9,10,11				
12	Fusion Tube	9,10,11,12,13,14,15,16				
13	Melting Point Apparatus: Two Melting Standards 49 degree Celsius and 238 degree Celsius Power Cord	9,10,11,12,13,14,15,16				
14	Thermometer (0 to 100 degree Celsius and 0 to 360 degree Celsius)	9,10,11,12,13,14,15,16				
15	Beakers(50ml, 100ml and 500 ml)	All				
16	Glass Rod	All				
17	Glass Bottles (500 ml)	All				
18	Weighing Balance (Digital Display, 300 g, Sensitivity. 0.01 g)	All				

# IX. SUGGESTED WEIGHTAGE TO LEARNING EFFORTS & ASSESSMENT PURPOSE (Specification Table)

Sr.No	Unit	Unit Title	Aligned COs	Learning Hours	R- Level	U- Level	A- Level	Total Marks
1	I	Adsorption	CO1	4	0	0	0	0
2	II	Heterogeneous System	CO2	6	0	0	0	0
3	III	Chemistry of Organic Compounds	CO3	6	0	0	0	0
4	IV	Aliphatic & Aromatic Compounds	CO4	7	0	0	0	0
5	V	Alcohols, Phenols and Carboxylic acids	CO5	7	0	0	0	0
	•	Grand Total	30	0	0	0	0	

### X. ASSESSMENT METHODOLOGIES/TOOLS

Formative assessment (Assessment for Learning)

• End Semester Practical Examination • Term Work as Continuous Assessment.

**Summative Assessment (Assessment of Learning)** 

### XI. SUGGESTED COS - POS MATRIX FORM

CHEMIST	TRY FOR C	HEMICA	AL ENGINEE	ERS			Course	Code	: 3130	16
		·	Progra	amme Outco	mes (POs)		7	S Ou	ogram Specifi Itcomo PSOs	c es*
(COs)	PO-1 Basic and Discipline Specific Knowledge	PO-2 Problem Analysis		PO-4 Engineering Tools	COLOTY	PO-6 Project Management		PSO-1	PSO- 2	PSO-3
CO1	2		1	1	1	1	2			
CO2	2	. 1		1	1	1	2			
CO3	2	- <u>-</u>	1 1	1	2	1	2			
CO4	2		1	1	2	1	2			
CO5	2	-	1	1	2	1	2			

Legends:- High:03, Medium:02, Low:01, No Mapping: -

### XII. SUGGESTED LEARNING MATERIALS / BOOKS

Sr.No	Author	Title	Publisher with ISBN Number
1	B. S. Bahal, G. D. Tuli, Arun Bahal	Essential of Physical Chemistry	S. Chand ISBN -13 ,978-8121905466
2	B.R.Puri, L.R.Sharma, Madan s, Puthania	Principles of Physical Chemistry	S. Chand Publication ISBN -13 978- 9382956013
3	Morrison Boyd & Bhattacharjee	Organic Chemistry	Pearson Education ISBN 9788131704813
4	Bahl Arun, Bahl B.S.	A Textbook of Organic Chemistry	S. Chand ISBN -13 ,978-9352531967

## XIII. LEARNING WEBSITES & PORTALS

Sr.No	Link / Portal	Description
1	https://www.coursera.org/learn/physical-chemistry	Introduction to Physical Chemistry
2	https://www.coursera.org/learn/basic-chemistry	Introduction to Organic Chemistry
3	https://www.coursera.org/learn/high-throughput	Physical Chemistry
4	https://www.digimat.in/nptel/courses/video/104106119/L06.htm l	NPTEL Video :Introduction to Organic Chemistry {Alkanes,Cycloalkanes)
5	https://youtu.be/0UfMcbSOteo?si=AATnwjIgOckCs6hQ	NPTEL/IISER Video on Applications of Organic Compounds in various fields.
6	https://youtu.be/sq_qod2UNVI?si=ht4erQ5pBbm2eU	Swayam Video on Basic Principles of Organic Chemistry
7	https://youtu.be/Cc5NltNuOBE?si=UuntFcxfyGBmFXH6	Swayam Video on Organic compounds :Structure,reactions,preparations
8	https://youtu.be/2LywAiZBQW4?si=mo_NVyXl_kAPHXbz	NPTEL video: Phase Rule

<sup>\*</sup>PSOs are to be formulated at institute level

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r.No	Link / Portal	Description
Note:		
	rs are requested to check the creative common license state educational resources before use by the students	us/financial implications of the suggested

MSBTE Approval Dt. 02/07/2024

Semester - 3, K Scheme

Course Code: 313016